



TYPES OF TRAVELLERS THAT CAN BE USED ON "BORGOSESIA RINGS" FLANGE RINGS



Material	FLANGE PROFILE				
	FL. ½	FL. 1 Normal Profile	FL. 1 Anti Wedge Profile	FL. 2 Normal Profile	FL. 2 Anti Wedge Profile
100% Cotton	CPF FGUL KD	UTM UTH ML USTM USTH CB UM UL EL PCM	UTM UTH USTM USTH SM1 FGM	UT1 UT1.5 EB2 CB2 SM2	UT1 UT1.5 EB2 CB2 SM2
100% Cotton Compact		CPF FGL FGUL EL	CPF FGL FGUL EL		
100% Cotton Blends	KD	UTM UTH USTM USTH SM1 CB	UTM UTH USTM USTH UL UWL SM1 CB	UT1.5 EB2 MTW2 SM2	UT1.5 EB2 MTW2 SM2
100% Synthetics		SPM EM BKH CB ML EP FT MH	SPM EM BKH CB ML EP FT MH	UT1.5 M1.5 MTW2	UT1.5 M1.5 MTW2

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100% Cotton	up to 20		TM ZS/hf	TM ZS/hf	TM Z/hf TM BZ/hf	TM Z/hf TM BZ/hf
	20 to 40		NFC MS/Hf NFC MSR/hf	NFC MS/Hf NFC MSR/hf		
	over 40	NFC ESS/hf	NFC ESY/hf	TM OSY/hf NFC ESY/hf		
100% Cotton Compact	20 to 40		NFC ESZ/hf NFC ESR/hf	NFC ESZ/hf NFC ESR/hf		
	over 40	NFC ESS/hf	NFC ESZ/hf NFC ESR/hf	NFC ESZ/hf NFC ESR/hf		
100% Cotton Blends	up to 20		TM ZS/hf	TM ZS/hf	TM Z/hf	TM Z/hf
	20 to 40		NFC ZS/Hf NFC MS/hf	NFC ZS/Hf NFC MS/hf		
	over 40		NFC MS/hf	NFC MS/hf		
100% Synthetics	up to 20		TM ZS/hf	TM ZS/hf	TM Z/hf TM BZ/hf	TM Z/hf TM BZ/hf
	20 to 40		NFC MS/Hf NFC MSR/hf	NFC MS/Hf NFC MSR/hf		
	over 40		NFC MS/Hf NFC MSR/hf	NFC MS/Hf NFC MSR/hf		

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Cotton, Cotton & Blends	up to 19		U1C1 UDR U1 CS UDR	U1C1 UDR U1 CS UDR		
	20 to 40		M1 UDR U1 US UDR U1 UM UDR U1 ML UDR	EM1 UDR U1 US UDR U1 UM UDR U1 ML UDR		
	over 40		L1 UDR U1 UL UDR	EL1 UDR U1 UL UDR		
Cotton - 100% Compact	up to 19		U1 US UDR U1UM UDR	U1 US UDR U1 UM UDR		
	20 to 29		L1 UDR U1 ML UDR	U1 UM UDR U1 ML UDR		
	30 to 39		L1 UDR U1 UL UDR U1 EL UDR	U1 UL UDR EL1 UDR U1 EL UDR		
	40 to 60		U1 LEL UDR U1 EL UDR	EL1 UDR U1 LEL UDR U1 EL UDR		
	over 60		U1 EL UDR U1 CL UDR	U1 EL UDR U1 CL UDR		

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Cotton	up to 18				C2 H2 P2 U2 UM	C2 EH2 EP2 U2 UM
	20 to 30				M2 H2 U2 UM	EM2 EH2 U2 UM
	31 to 40	U1/2 UM UDR			M2	EM2 EL2
	41 to 50	U1/2 UM UDR U1/2 UL UDR			M2	EM2 EL2
	over 40	U1/2 UL UDR U1/2 EL UDR			M2	EM2 EL2
Synthetics	up to 16		U1C1 UDR U1 CS UDR	U1C1 UDR U1 CS UDR		
	18 to 60		M1 HO U1 C1 UDR U1 US UDR U1 UM UDR U1 ML UDR	EM1 HO U1 C1 UDR U1 US UDR U1 UM UDR U1 ML UDR		
	over 60		L1 UDR U1 UL UDR	U1 UL UDR EL1 UDR		

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Synthetics & Blends	up to 18				C2 H2 P2 U2 UM	C2 EH2 EP2 U2 UM
	20 to 30				M2 H2 U2 UM	EM2 EH2 U2 UM
	over 40				M2 H2	EM2 EH2

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Material	Yarn count [Ne]	FL. ½	FL. 1 Normal Profile	FL. 1 Anti Wedge Profile	FL. 2 Normal Profile	FL. 2 Anti Wedge Profile
Carded cotton	up to 16		C 1 hf KM C 1 hr EMT C 1 hd EMT C 1 hr MT	EL 1 hr EMT C 1 hf KM C 1 hr EMT C 1 hd EMT C 1 hr MT	C 2 hr MT	
	over 16		C 1 hr TW C 1 hf KM C 1 hd EMT	EL 1 hd EM C 1 hr TW C 1 hf KM C 1 hd EMT	C 2 hr T	
Combed cotton weaving	up to 24		C 1 hr TW C 1 hr EMT C 1 hd EMT	EL 1 hd W C 1 hr TW C 1 hr EMT C 1 hd EMT	C 2 hr MT	
	over 24	EL ½ hd	C 1 hd TW	EL 1 f EL 1 hf EL 1 hd W EL 1 f HW C 1 hd TW	C 2 hr T	

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Material	Yarn count [Ne]	FL. ½	FL. 1 Normal Profile	FL. 1 Anti Wedge Profile	FL. 2 Normal Profile	FL. 2 Anti Wedge Profile
Combed cotton knitting	up to 30		C 1 hr TW C 1 hr EMT	EL 1 hd EM C 1 hr TW C 1 hr EMT	C 2 hr MT	
	over 30	EL ½ hd	C 1 hr TW C 1 hd TW C 1 hr EMT C 1 hd EMT	EL 1 hd EM EL 1 f HW C 1 hr TW C 1 hd TW C 1 hr EMT C 1 hd EMT	C 2 hr T	
Fancy yarn	up to 16		C 1 hr MT C 1 hr MTW	EL 1 hr HW C 1 hr MT C 1 hr MTW	C 2 hr MT C 2 hr MTW	
	over 16		C 1 hr MT	EL 1 hr HW C 1 hr MT	C 2 hr T C 2 hr MT	
Compact yarn	up to 30	EL ½ hd		EL 1 hd TW	C 2 hr T	
	over 30			EL 1 hf T EL 1 hd TW EL 1 hd TWW	C 2 hr T	

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Material	Yarn count [Ne]	FL. ½	FL. 1 Normal Profile	FL. 1 Anti Wedge Profile	FL. 2 Normal Profile	FL. 2 Anti Wedge Profile
Cotton / PES	up to 24		HEL 1 hr EMT C 1 hf KM C 1 hr EMT	HEL 1 hr EMT C 1 hf KM C 1 hr EMT	C 2 hr MT	
	over 24		HEL 1 hr EMT C 1 hf KM C 1 hr EMT C 1 hd EMT	EL 1 hd EM EL 1 hd W HEL 1 hr EMT C 1 hf KM C 1 hr EMT C 1 hd EMT	C 2 hr T	
Polyester / Viscose	up to 24		HEL 1 hr EMT C 1 hf KM C 1 hr EMT	EL 1 hd W EL 1 hr HW HEL 1 hr EMT C 1 hf KM C 1 hr EMT	C 2 hr MT	
	over 24		HEL 1 hr EMT C 1 hf KM C 1 hr EMT C 1 hd EMT	EL 1 hd W HEL 1 hr EMT C 1 hf KM C 1 hr EMT C 1 hd EMT	C 2 hr T	

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Material	Yarn count [Ne]	FL. ½	FL. 1 Normal Profile	FL. 1 Anti Wedge Profile	FL. 2 Normal Profile	FL. 2 Anti Wedge Profile
100% Polyester	up to 30		HEL 1 hr EMT C 1 hf KM C 1 hr EMT	HEL 1 hr EMT C 1 hf KM C 1 hr EMT	C 2 hr MT C 2 rf MT	
	over 30		HEL 1 hr EMT C 1 hf KM C 1 hr EMT C 1 hd EMT	HEL 1 hr EMT C 1 hf KM C 1 hr EMT C 1 hd EMT	C 2 hr T C 2 rf MT	
Cotton / Viscose	up to 30		HEL 1 hr EMT C 1 hr TW C 1 hf KM C 1 hr EMT	HEL 1 hr EMT C 1 hr TW C 1 hf KM C 1 hr EMT	C 2 hr MT	
	over 30		C 1 hd TW C 1 hf KM C 1 hr EMT C 1 hd EMT	EL 1 hd EM C 1 hd TW C 1 hf KM C 1 hr EMT C 1 hd EMT	C 2 hr T	

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100% Viscose	up to 30		HEL 1 hr EMT C 1 hr TW C 1 hf KM C 1 hr EMT	HEL 1 hr EMT C 1 hr TW C 1 hf KM C 1 hr EMT	C 2 hr MT	
	over 30		C 1 hd TW C 1 hf KM C 1 hd EMT	EL 1 f HW C 1 hd TW C 1 hf KM C 1 hd EMT	C 2 hr T	
Cotton / Acryl	up to 30		HEL 1 hr EMT C 1 hf KM C 1 hr EMT	HEL 1 hr EMT C 1 hf KM C 1 hr EMT	C 2 hr T C 2 hr MT	
	over 30		C 1 hf KM C 1 hr EMT	C 1 hf KM C 1 hr EMT	C 2 hr T C 2 hr MT	
100% Acryl	up to 30		HEL 1 hr EMT C 1 hr EMT C 1 hr MT C 1 rf MT	EL 1 hr HW HEL 1 hr EMT C 1 hr EMT C 1 hr MT C 1 rf MT	C 2 hr MT C 2 rf MT	
	over 30		HEL 1 hr EMT C 1 hr EMT C 1 hr MT C 1 rf MT	EL 1 hr HW HEL 1 hr EMT C 1 hr EMT C 1 hr MT C 1 rf MT	C 2 hr MT C 2 rf MT	

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Material	Yarn count [Ne]	FL. ½	FL. 1 Normal Profile	FL. 1 Anti Wedge Profile	FL. 2 Normal Profile	FL. 2 Anti Wedge Profile
Hard core yarn	up to 16		C 1 rf MT	C 1 rf MT	C 2 hf MT C 2 rf MT	
	over 16		C 1 rf MT	C 1 rf MT	C 2 hf MT C 2 rf MT	
Soft core yarn	up tp 16		C 1 hr MT	EL 1 hr HW C 1 hr MT	C 2 hr MT	
	over 16		C 1 hr MT	EL 1 hr HW C 1 hr MT	C 2 hr MT	

TYPES OF TRAVELLERS THAT CAN BE USED ON "BORGOSESIA RINGS" FLANGE RINGS



Bräcker

FLANGE PROFILE

Material	Yarn count [Ne]	FL. ½	FL. 1 Normal Profile	FL. 1 Anti Wedge Profile	FL. 2 Normal Profile	FL. 2 Anti Wedge Profile
Cotton	6 to 16		M 1 dr / udr C 1 LM udr C 1 MM udr C 1 HW dr	EM 1 dr / udr C 1 LM udr C 1 UM udr	C 2 HW dr H 2 dr H 2 f C 2 MM dr	EH 2 dr C 2 MM dr
	12 to 40		M 1 dr / udr C 1 LM udr C 1 MM udr C 1 UM udr C 1 UL udr	EM 1 dr / udr C 1 LM udr C 1 UM udr C 1 MM udr C 1 UL udr	M 2 dr C 2 MM dr C 2 UM udr H 2 f M 2 f	EM 2 dr C 2 MM dr C 2 UM udr EH 2 dr
	30 to 80		C 1 SL dr / udr C 1 MM udr C 1 UL udr M 1 dr / f	C 1 SL udr C 1 MM udr C 1 UL udr EM 1 udr C 1 SEL udr	M 2 udr C 2 MM dr C 2 UM udr	EM 2 dr / udr C 2 MM dr C 2 UM udr
	60 to 150	C 1/2 UM udr C 1/2 UL dr C 1/2 EL udr C 1/2 EM f	C 1 SL dr C 1 EL udr C 1 SEL udr EL 1 f C 1 SL udr C 1 EL dr C 1 UL udr M 1 dr / f	C 1 SL dr C 1 EL udr C 1 SEL udr EL 1 f EM 1 dr C 1 SL udr C 1 EL dr C 1 UL udr	M 2 dr / f	EM 2 dr

Travellers in **bold prints** are mostly used.

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Bräcker

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Compact spinning	10 to 24		C 1 MM udr C 1 UL udr			
	30 to 105		C 1 EL udr			
100% Synthetics / Cotton Blends	6 to 24		M 1 dr C 1 MM udr C 1 UM udr C 1 HW dr C 1 LM udr	EM 1 dr C 1 MM udr C 1 UM udr	H 2 dr C 2 HW dr C 2 UM udr	EH 2 dr C 2 HW dr
	20 to 60		M 1 dr C 1 UM udr C 1 MM udr C 1 LM udr C 1 UL udr C 1 SL dr	EM 1 dr / udr C 1 UM udr C 1 MM udr C 1 LM udr C 1 UL udr C 1 SL dr	C 2 MM dr C 2 UM udr M 2 dr	C 2 MM dr C 2 UM udr EM 2 dr

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