

PROSINO S.r.l. - BORGOSESIA RINGS P.O. BOX 20 I-13011 BORGOSESIA (VC) - ITALY TEL.:+39 0163 418444 - FAX: +39 0163 418445	CUSTOMER ASSISTANCE	
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STEELHAWK START UP PROGRAM

Rings are supplied lightly oiled to facilitate the start-up

Start-up program for 100% Cotton, blends, Ne 60 and coarser

Phase	Spindle Speed	Traveller Change Duration ¹	Traveller Number
I	100%	1 doff	1 number lighter
II	100%	After 25% of the normal traveller life time	Normal Traveller
III	100%	After 50% of the normal traveller life time	Normal Traveller
IV	100%	After 75% of the normal traveller life time	Normal Traveller
V	100%	Normal traveller life time	Normal Traveller

Start-up program for special fibres, special yarns, fine counts

- Cotton Ne 60 and finer
- 100% synthetics
- Core yarns
- Compact yarns
- Cotton and blends with high twist

Phase	Spindle Speed	Traveller Change Duration ²	Traveller Number
I	90%	1 doff	1 number lighter
II	90%	12 hours	Normal Traveller
III	95%	24 hours	Normal Traveller
IV	100%	48 hours	Normal Traveller
V	100%	72 hours	Normal Traveller
VI	100%	120 hours, extend in steps to normal traveller life	Normal Traveller

- After the end of start-up program the rings might require 1 or 2 number heavier travellers than the conventional rings now installed spinning at the same conditions.

IMPORTANT NOTES:

¹ The traveller change must be done with full cops (not with empty tubes!).

² The traveller change must be done with full cops (not with empty tubes!).